

# CUTTING & FLARING

## 89657 11 Piece Double Flaring Tool Set w/Tube Cutter

Contains:  
7 dies, 3/16", 1/4", 5/16", 3/8", 7/16", 1/2", 5/8" O.D. Tube dia.  
Tubing, Yoke Assembly, Bar Assembly, Handle and 84130A Tube Cutter. 45° Flare.  
Includes Custom Molded Case

### Replacement Parts for 89657

Part No.	Tube Dia. O.D.
89657-1	3/16"
89657-2	1/4"
89657-3	5/16"
89657-4	3/8"
89657-5	1/2"
89657-6	7/16"
89657-7	5/8"
89657-BAR	Bar Assembly
89657-YKA	Yoke Assembly



## 89656 8 Piece I.S.O. Metric Bubble Flaring Tool Set

Contains:  
4 dies, 4.75mm, 6.0mm, 8.0mm, 10.0mm O.D. Tube Dia.  
Yoke assembly, Bar Assembly, Reamer and Wrench.  
For automotive brake systems.  
Includes Custom Molded Case

### Replacement Parts for 89656

Part No.	Tube Dia. O.D.
89656-1	4.75
89656-2	6.0
89656-3	8.0
89656-4	10.0
89656-6	Bar Assembly

## RF163 8 Piece Double Flaring Tool Set

Contains:  
5 dies, 3/16", 1/4", 5/16", 3/8", 1/2" O.D. Tube Dia.,  
Yoke assembly, bar assembly & handle. 45° Flare.  
Includes Custom Molded Case

### Replacement Dies for RF163

Part No.	Tube Dia. O.D.
RF163-1	3/16"
RF163-2	1/4"
RF163-3	5/16"
RF163-4	3/8"
RF163-5	1/2"

